



**NORTHLAND
SHOOTERS SUPPLY**

NSS Taper Loc Recoil Lug Alignment Instructions

When installing the NSS Heavy Duty Recoil Lug on the Remington 700 actions using the NSS Taper Loc System you will have three installation options:

1. Notching your receiver for the NSS Recoil Lug alignment pin. The dimensions for the notch that we use here are - .187" wide X .110" deep. The placement of this notch needs to be centered on the centerline of the action screw holes. The NSS recoil lug will come with a machined alignment pin already inserted.
2. You can also remove our recoil lug alignment pin and have the NSS recoil lug drilled and pinned to the receiver. This method is used by several gunsmiths.
3. The best No Gunsmithing version involves using the NSS Action Wrench with the new NSS Taper Loc Recoil Lug alignment system. The recoil lug alignment pin is removed for this installation prior to usage. The suggested procedure is, after you have the headspacing correctly set and before torqueing down the NSS Precision Barrel Nut. Insert the Taper Loc alignment fixture and secure it in place using the stainless shoulder screws furnished. This fixture correctly aligns the recoil lug without requiring any of the above mentioned machining operations.

