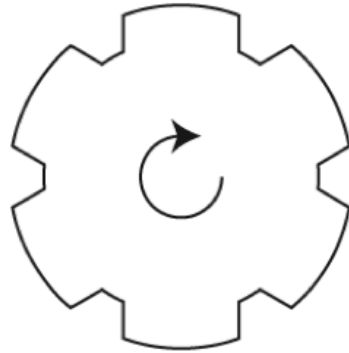
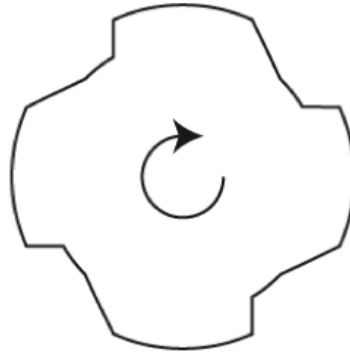


# SHILEN TWIST RATES



Standard 6-Groove Rifling



Shilen 4-Groove Ratchet Rifling

## CALIBERS:

### **.172**

- 9" for bullets heavier than 30 gr.
- 10" for bullets up to 30 gr.

### **.204/20**

- 9" for VLD bullets
- 10" for bullets up to 45 gr.
- 12" for bullets up to 39 gr.

### **.222 RIMFIRE**

- 10" \* 60 gr. bullets Ratchet rifled 4 groove (available in stainless steel only)
- 14" \* Twist for pistol barrels (available in stainless steel only)
- 15" \* Special twist for rifle barrels (available in stainless steel only)
- 16" Standard twist for rifle barrels
- 16" Ratchet rifled 4 groove
- 17" \* Special twist for rifle barrels (available in stainless steel only)

### **.224 CENTERFIRE**

- 6.5" for bullets heavier than 90 gr.
- 7" for bullets up to 90 gr.
- 7.5" \* Ratchet rifled 4 groove (available in stainless steel only)
- 8" for bullets 80 gr. and under
- 8" \* Ratchet rifled 4 groove (available in stainless steel only)
- 9" for bullets up to 70 gr.
- 10" \* for bullets up to 65 gr. (available in stainless steel only)
- 12" for bullets up to 63 gr.
- 14" for bullets up to 55 gr.

- 14" \* Ratchet rifled 4 groove (available in stainless steel only)

### **6mm/.243**

- 7" \* Special for VLD bullets over 100 gr. (available in stainless steel only)
- 8" Special for VLD bullets over 100 gr.
- 8" \* Ratchet rifled 4 groove (available in stainless steel only)
- 10" For bullets up to 95 gr. and VLD under 100 gr.
- 12" for bullets up to 85 gr.
- 13" \* for bullets up to 75 gr. (available in stainless steel only)
- 13.5" \* for bullets up to 70 gr. (available in stainless steel only)
- 14" \* for bullets up to 70 gr. (available in stainless steel only)
- 14" \* Ratchet rifled 4 groove (available in stainless steel only)
- 15" \* Special for bullets up to 70 gr. (available in stainless steel only)

### **.257**

- 9" for bullets heavier than 100 gr.
- 10" for bullets up to 100 gr.
- 12" for bullets up to 90 gr.
- 13" \* for bullets up to 80 gr. (available in stainless steel only)

### **6.5mm/.264**

- 7" \* for bullets heavier than 130 gr. (available in stainless steel only)
- 8" for bullets heavier than 130 gr.
- 8" \* Ratchet rifled 4 groove (available in stainless steel only)
- 9" for bullets up to 130 gr.

### **.270**

- 10" for all bullets
- 11" \* for all bullets - 4 groove (available in stainless steel only)

### **7mm/.284**

- 8" for all bullets-customer discretion 180 gr. VLD
- 8" \* Ratchet rifled 4 groove (available in stainless steel only)
- 9" for bullets heavier than 140 gr.
- 11" for bullets up to 140 gr.
- 12" \* special for high velocity (available in stainless steel only)

### **.307**

- 13" \* Special size and twist (available in stainless steel only)

**.308**

- 7" \* for heavy VLD bullets and/or subsonic ammo. (available in stainless steel only)
- 8" for bullets heavier than 220 gr.
- 8" Ratchet rifled 4 groove
- 10" for bullets up to 220 gr.
- 10" \* Ratchet rifled 4 groove (available in stainless steel only)
- 12" for bullets up to 170 gr.
- 13" \* Ratchet rifled 4 groove (available in stainless steel only)
- 14" \* for bullets up to 168gr. (available in stainless steel only)
- 15" \* for bullets up to 150 gr. (available in stainless steel only)
- 17" \* for bullets up to 125 gr. (available in stainless steel only)

**7.65mm/.311**

- 10" for all bullets

**8mm/.323**

- 10" for all bullets

**.338**

- 8" for all bullets
- 9" \* Ratchet rifled 4 groove (available in stainless steel only)
- 10" for all bullets

**9mm/.355**

- 10" \* Ratchet rifled 4 groove (available in stainless steel only)
- 14" for low velocity wad cutters
- 16" for all other bullets

**9.3mm/.365**

- 12" for all bullets

**.38/.357**

- 14" for low velocity wad cutters
- 18" for all other bullets

**.358**

- 12" for all bullets
- 14" for all bullets

**.375**

- 7.5" \* Ratchet rifled 4 groove (available in stainless steel only)
- 12" for all bullets

**10mm/.400**

- 16" for all bullets

**.411**

- 14" for all bullets

**.416**

- 14" for all bullets

**.44**

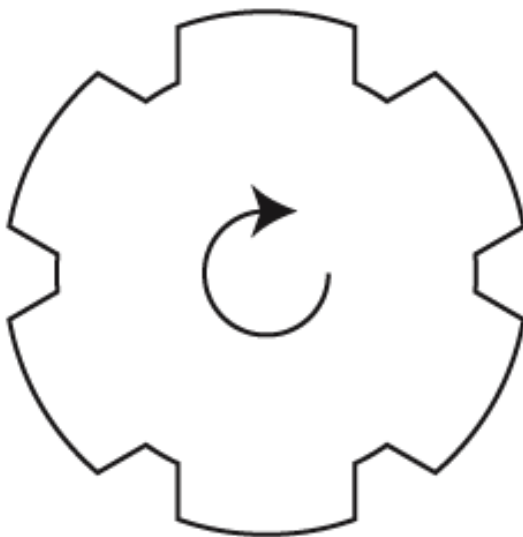
- 20" for all bullets
- 16" for low velocity wad cutters

**.451**

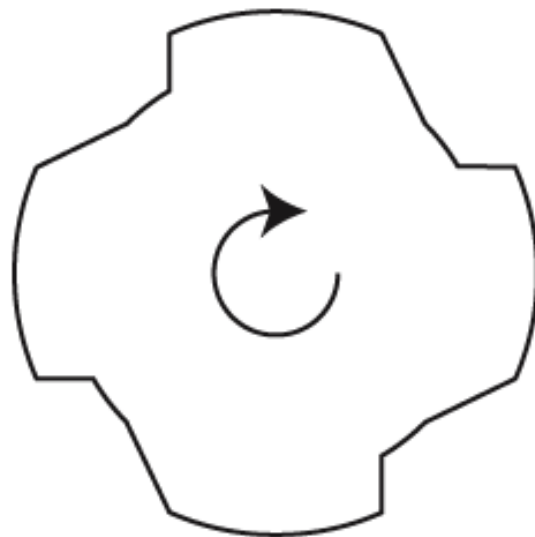
- 16" for all bullets

**.458**

- 14" for all bullets



Standard 6-Groove Rifling



Shilen 4-Groove Ratchet Rifling

